

models available,

consult sales representatives.

Unit: Inch/ mm

SPECIFICATIONS

CONTACT RATING: Dependent upon contact material. See **Contact Plating & Ratings**.

MECHANICAL LIFE: 40,000 make-and-break cycles. **CONTACT RESISTANCE:** 10mΩ max. initial @ 2-4VDC

100mA for both silver and gold plated contacts.

INSULATION RESISTANCE: 1,000 M Ω min.

DIELECTRIC STRENGTH: 1,000 Vrms min.@sea level.

OPERATING TEMPERATURE: -40°C to 85°C.

MATERIALS

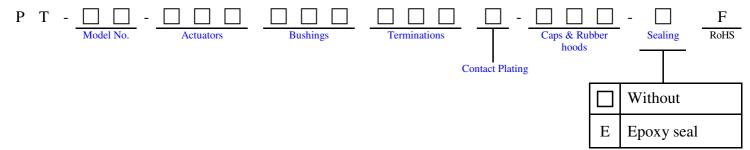
CASE: Diallyl phthalate (DAP) (UL94v-0).

ACTUATOR: Brass, chrome plated. **BUSHING:** Brass, nickel plated. **HOUSING:** Stainless steel.

SWITCH SUPPORT: Brass, tin plated.

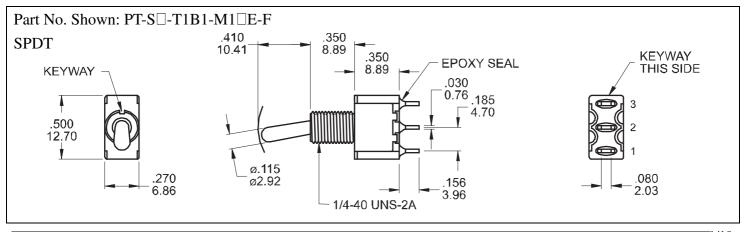
CONTACT / TERMINALS: Copper alloy, Silver or gold plated. See Contact Plating & Ratings.

PART NUMBERING SYSTEM

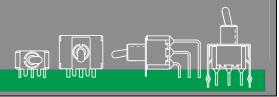


Model No./ Switching function ()= Momentary

| | SPS | Τ | | SPDT SPDT | | | | | SPDT SPDT | | | | | | | |
|---------------------|-----------|-----------|-----------------------------------|---------------------|-----------|-------|-----------|---------------------|--|------|---------|------|----|------|-----|------|
| Model | Switc | ching fun | function Model Switching function | | Model | Switc | ching fur | nction | | | | | | | | |
| No. | À | | 4 | No. | À | | 4 | No. | <u>, </u> | | 4 | | | | | |
| SO | On | None | Off | None Off | S1 | On | None | On | S 3 | On | Off | On | | | | |
| 50 | On | TVOILC | TVOILE | None | None | | None On | OII | S2 | On | None | (On) | S4 | (On) | Off | (On) |
| | | | | | | | | S5 | On | Off | (On) | | | | | |
| Connected terminals | 2-3 | N/A | Open | Connected terminals | 2-3 | N/A | 2-1 | Connected terminals | 2-3 | Open | 2-1 | | | | | |
| Schematic | 2 Comm. 3 | | | Schematic | 2 Comm. | | 2 Comm, | Schematic | 2 Comm. | | 2 Comm. | | | | | |

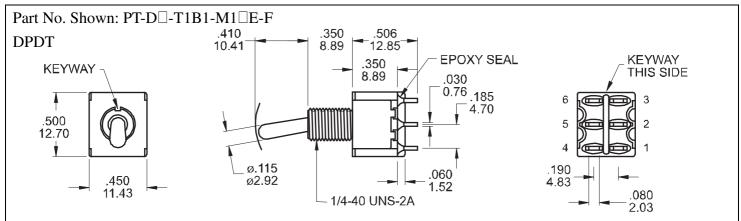




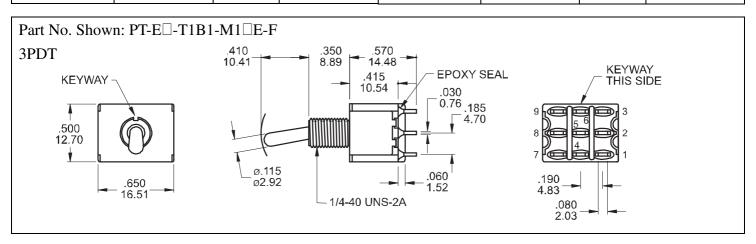


Model No./ Switching function ()= Momentary Unit: Inch/ mm

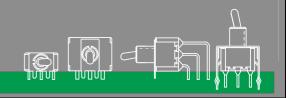
| | DPD | Т | | DPDT | | | DPDT | | | | |
|---------------------|-----------|-----------|-----------|---------------------|--------------------|----------|-----------|---------------------|----------------------------------|-----------------------------------|-----------------------------------|
| Model | Switc | ching fur | nction | Model | Switching function | | nction | Model | Switc | ching fun | ction |
| No. | À | . | # | No. | * | . | # | No. | , h | | 4 |
| D1 | On | None | On | D3 | On | Off | On | D6 | On | On | On |
| D2 | On | None | (On) | D4 | (On) | Off | (On) | D7 | (On) | On | (On) |
| | | | | D5 | On | Off | (On) | D8 | On | On | (On) |
| Connected terminals | 2-3,5-6 | N/A | 2-1,5-4 | Connected terminals | 2-3,5-6 | Open | 2-1,5-4 | Connected terminals | 2-3,5-6 | 2-3,5-4 | 2-1,5-4 |
| Schematic | 2 Comm. 5 | | 2 Comm. 5 | Schematic | 2 Comm. 5 | | 2 Comm. 5 | Schematic for D6 | 6 •3 •5 •2 •4 •1 POS. 1 | •6 •3 •5 •2 •4 •1 POS. 2 | •6 •3 •5 •2 •4 •1 POS. 3 |



| | 3PDT | 1 | | 3PDT | | | | | |
|---------------------|-------------|------------|-------------------------|---------------------|-------------------------|-------------|-------------------------|--|--|
| Model | Swit | ching fund | ction | Model | Swit | tching fund | ching function | | |
| No. | À | - | 4 | No. | À | - | 4 | | |
| E 1 | On | None | On | E3 | On | Off | On | | |
| E2 | On | None | (On) | E4 | (On) | Off | (On) | | |
| | | | | E5 | On | Off | (On) | | |
| Connected terminals | 2-3,5-6,8-9 | N/A | 2-1,5-4,8-7 | Connected terminals | 2-3,5-6,8-9 | Open | 2-1,5-4,8-7 | | |
| Schematic | 2 5 Comm. 8 | | 2 5 Comm. 8 1 3 4 6 7 9 | Schematic | 2 5 Comm. 8 1 3 4 6 7 9 | | 2 5 Comm. 8 1 3 4 6 7 9 | | |





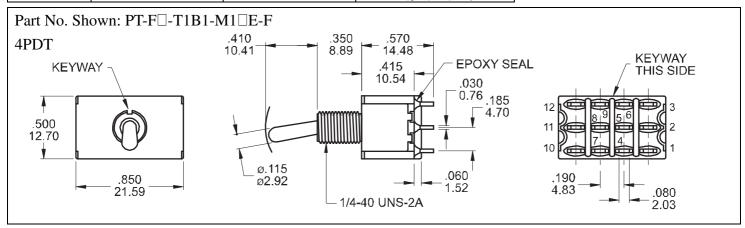


Unit: Inch/ mm

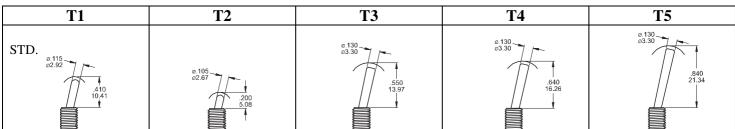
Model No./ Switching function ()= Momentary

| | 4PDT | | | 4PDT | | | | |
|---------------------|--|-----------|---|---------------------|---|------|---|--|
| Model | Swite | ching fun | ection | Model | Switching function | | | |
| No. | 1 | | 4 | No. |) | • | 4 | |
| F1 | On | None | On | F3 | On | Off | On | |
| F2 | On | None | (On) | F4 | (On) | Off | (On) | |
| | | | | F5 | On | Off | (On) | |
| Connected terminals | 2-3,5-6,8-9,11-12 | N/A | 2-1,5-4,8-7,11-10 | Connected terminals | 2-3,5-6,8-9,11-12 | Open | 2-1,5-4,8-7,11-10 | |
| Schematic | 2-3, 5-6, 8-9, 11-12 2 5 Comm. 3 4 6 7 9 10 12 | | 2-1, 5-4, 8-7, 11-10 2 5 Comm. 8 11 1 3 4 6 7 9 10 12 | Schematic | 2-3, 5-6, 8-9, 11-12 2 5 Comm. 8 11 1 3 4 6 7 7 9 10 12 | | 2-1, 5-4, 8-7, 11-10 2 5 Comm. 8 11 3 4 6 7 9 10 12 | |

| 4PDT | | | | | | | | | | | |
|---------------------|----------------------------------|------------------------------------|------------------------------------|--|--|--|--|--|--|--|--|
| Model | Switching function | | | | | | | | | | |
| No. | 1 | <u> </u> | | | | | | | | | |
| F6 | On | On | On | | | | | | | | |
| F7 | (On) | On | (On) | | | | | | | | |
| F8 | On | On | (On) | | | | | | | | |
| Connected terminals | 2-3,5-6,8-9,11-12 | 2-3,5-4,8-9,11-10 | 2-1,5-4,8-7,11-10 | | | | | | | | |
| Schematic | 12 • 9 • 6 • 3 11 • 8 • 5 • 2 | •12 • 9 • 6 • 3 •11 • 8 • 5 • 2 | ●12 ● 9 ● 6 ● 3 ●11 ● 8 ● 5 ● 2 | | | | | | | | |
| for F6 | ●10 ● 7 ● 4 ● 1 | 10 • 7 • 4 • 1 | 11 98 95 9 2 10 7 4 4 1 | | | | | | | | |



Actuators Unit: Inch/ mm



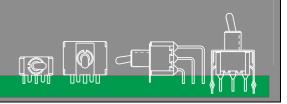
T1 ~ T5 actuator shown with standard B1 bushing.

Add .070 (1.78) for B3 Bushing.

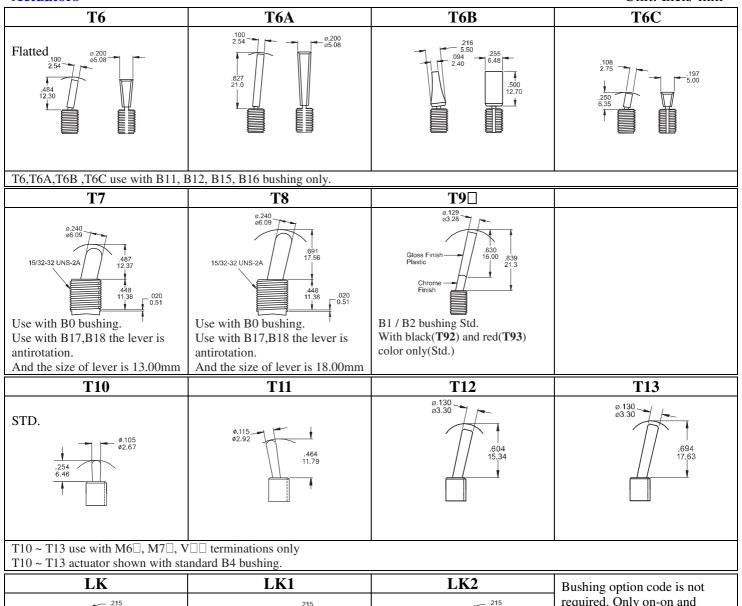
Subtract .020 (0.51) for B6 Bushing.

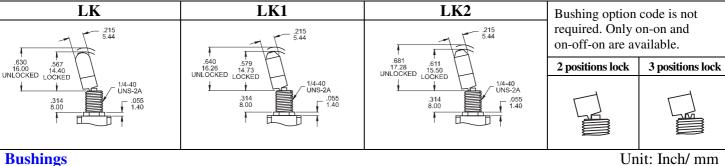
Std. for M1, M2 Terminal. Subtract .016 (0.40) for M6, M7, V□□ (Exclude B1/B2 bushing)





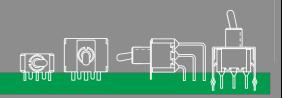
Actuators Unit: Inch/ mm



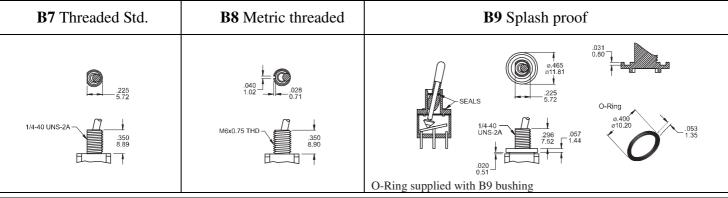


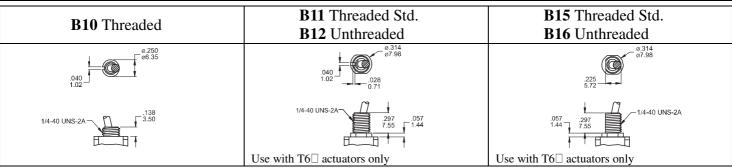
| Dusinings | | | Onit. men inin |
|---|---|---|---------------------------------------|
| B1 Threaded Std.B2 Unthreaded | B3 Threaded Std. B4 Unthreaded | B5 High torque | B6 High torque |
| .040 | .040 1.02028 0.71 | 0.314 07.98 5.72 | 0.40 1.02 0.28 0.71 |
| 1/4-40 UNS-2A 350 8.89 | 1/4-40 UNS-2A 280 7.10 | 1/4-40 UNS-2A 296 7.52 040 0.51 040 | 1/4-40 UNS-2A 315 .040 8.00 1.02 0.51 |
| Subtract .016 (0.40) for M6 \square , M7 \square , V \square \square termination options. | B4 is standard for M6 \square , M7 \square , V \square termination options. | | 0.51 |

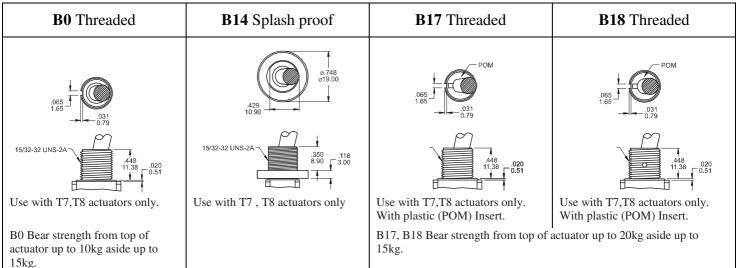




Bushings Unit: Inch/ mm



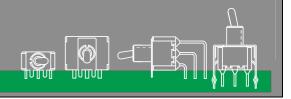




Terminations & Sealing

| Terminations & Sealing | | | Unit: Inch/ mm |
|-----------------------------------|---|-----------------------------------|--|
| M1-🗆-🗆 🗆 | M1-□-□□□-E | M2- □ - □□□ | M2- □ - □□□ - E |
| Solder, W/o epoxy seal | Solder, With epoxy seal | PCB through hole, W/o epoxy seal | PCB through hole, with epoxy seal |
| .078 1.98 .047 1.19 | EPOXY SEAL .156 3.96 .078 1.98 .047 1.19 | 201 280 5.10 6.80 5.10 1.27 | EPOXY SEAL 201 260 5.10 6.60 5.10 |
| .030(0.76) THK. | .030(0.76) THK. | .030(0.76) THK. | .030(0.76) THK. |

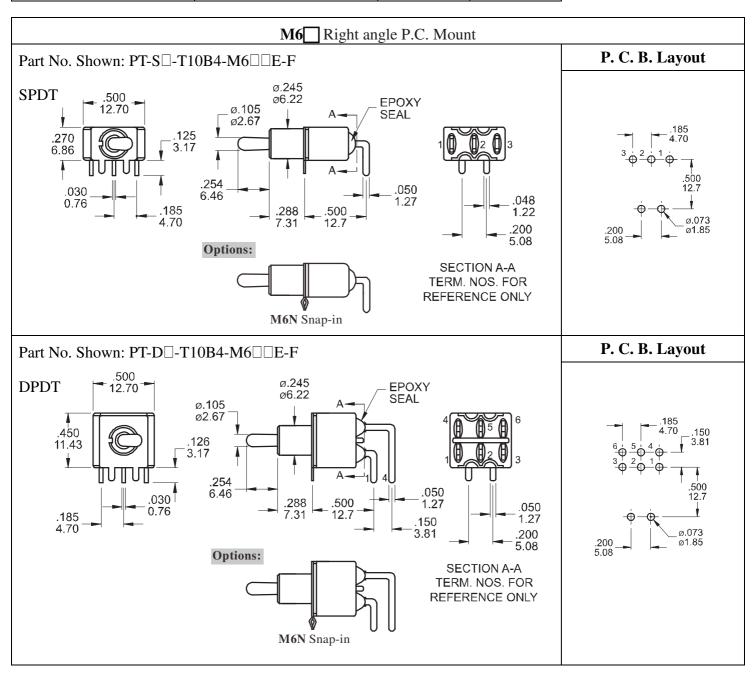


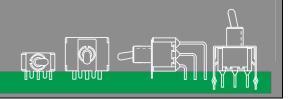


Unit: Inch/ mm

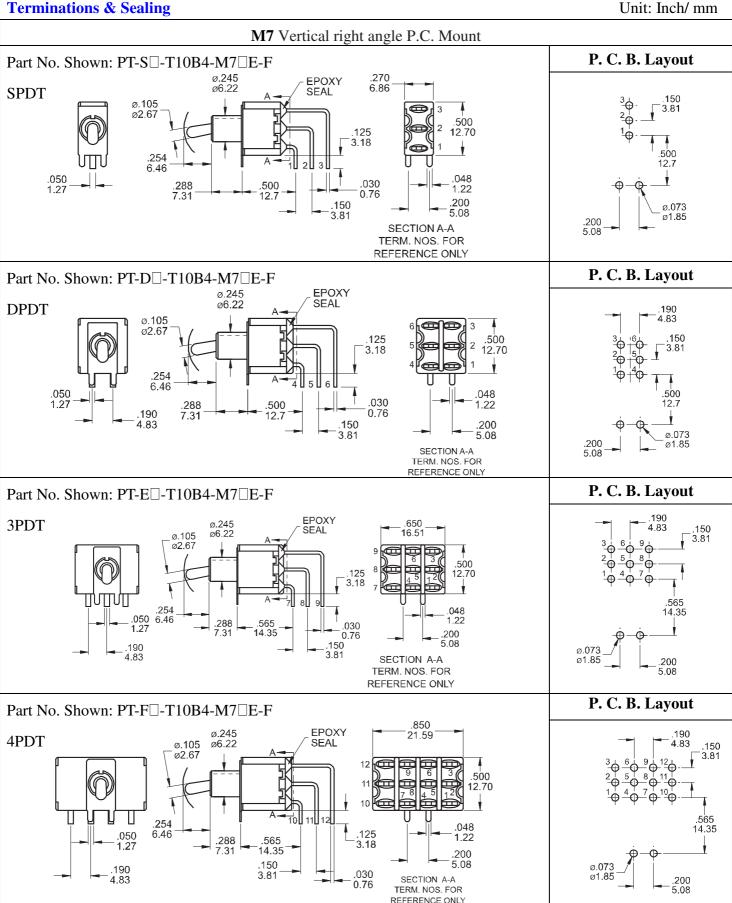
Terminations & Sealing

| M3 Quick connect | M5□ Wire wrap | | | | |
|--------------------------------------|------------------------------|-------------|--------------|--|--|
| | -0.75 | Option code | Dim. 'A' | | |
| EPOXY .260 SEAL .260 5.10 6.60 | EPOXY SEAL | M51 | .736(18.70) | | |
| .062 | \times \ \frac{1}{1} \tag{4} | M52 | .953(24.20) | | |
| | .050 | M53 | .415(10.55) | | |
| .030(0.76) THK. | .030(0.76) THK. | M54 | 1.062(26.97) | | |

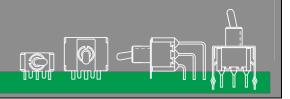




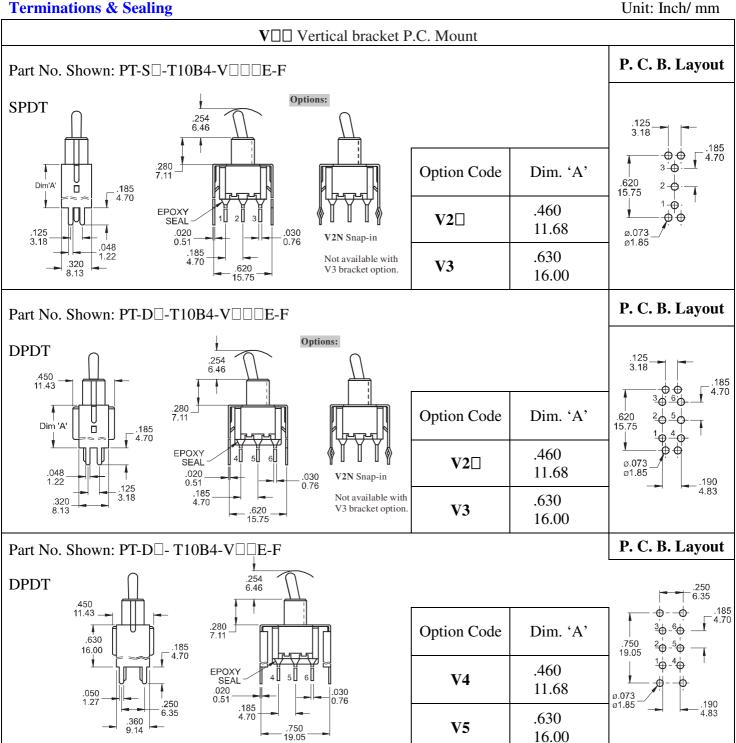
Terminations & Sealing







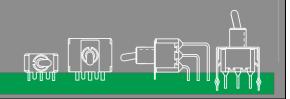
Terminations & Sealing



Contact Plating & Ratings

| Option code | Contact plating | Terminal plating | Ratings |
|-------------|------------------|------------------|---|
| G | Gold | Gold | 0.4 Volt-Amps (VA) max. @ 20V max. (AC or DC) |
| S | Silver | Silver | 5 Amps with resistant load @ 120VAC or 28VDC |
| A | Gold over silver | Gold over silver | 2 Amps with resistant load @ 250VAC |





Unit: Inch/ mm

Unit: Inch/ mm

CAP & RUBBER HOOD SEALING

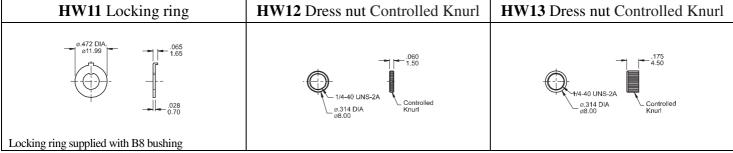
| 0.111 00 110 2 2 2 | | O O D DELLER | | | O 111101 1111111 1111111 | | | |
|--------------------|------|-------------------|-------|---------------|--------------------------|----------------|----------------------------|------------------------|
| C4 | Ca | p color | | | R1 Metric | R2 Inch (Std.) | | |
| | 1 | White | 5 | Yellow | 9 | Gray | 1 | 1 |
| 4.04±0.50 | 2 | Black(STD.) | 6 | Green | | | 331 () | .331 8.40 |
| 81 0 | 3 | Red | 7 | Blue | | | .216 | .216 |
| | Bes | sides standard co | olor, | consult sales | repre | esentatives | ø.472 ø12.00 | ø.472 ø12.00 |
| | in a | dvance. | | | | | For actuor T1, T2 and bush | ning B1,B3,B5, B6 only |

PANEL MOUNTING

| | 1/4 inch bushing | Metric bushing | 15/32 inch bushing | Splash proof bushing |
|---|-------------------------------------|----------------------------------|---|----------------------|
| Keyway bushing Without locking ring | 0.250 06.35 0.85 0.85 | 0.250 e6.35 0.80 0.80 | 0.469 011.91 0.65 1.65 | |
| Keyway bushing With standard locking ring | 240 6.10 6.35 6.35 6.35 | 0.250 06.35 0.094 02.40 | 378 9.60 9.11.91 0.150 0.3.81 | |
| Flat busing Without locking ring | 0.250 06.35 234 5.95 | | | 0.492 012.5 |

HARDWARE Unit: Inch/ mm HW01 1/4 inch nut HW02 Dress nut HW03 Metric nut 1/4-40 UNS-2A Supplied standard with B1, B3, B5, B6, B7, Supplied standard with B8 metric bushing B9, B10, B11, B15 options. HW04 15/32 inch nut HW06 Locking ring HW07 Locking ring 15/32-32 UNS-2A Supplied standard with B0, B14, B17, and B18 Locking ring supplied standard Locking ring supplied with B5 bushing bushing HW08 Locking ring HW09 Locking washer HW10 Locking washer Locking ring supplied with B0, B14, B17, and B18 Supplied standard with B1, B3 bushing Supplied standard with B0, B14, B17, and B18 bushing bushing

HARDWARE Unit: Inch/ mm



SOLDERING PROCESSES

Manual soldering: Use soldering iron of 30 watts, controlled at 350°C

approximately 5 seconds while applying solder.

Wave soldering: Recommended soldering temperature: 270 ± 5 °C.

Duration of solder immersion: Max 5 sec. (PCB is 1.6mm in thickness).