

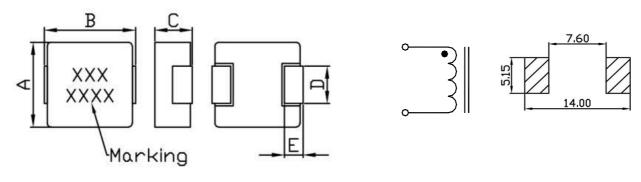
HIGH TEMP AEC-Q200 INDUCTORS - EPI13050Q1 SERIES



● FEATURE

- 1. Shielded construction, Frequency range up to 5MHz
- 2. AEC-Q200 Grade 1 qualified
- Applications
- 1. DC-DC for Automotive
- Shape and Dimension

• Schematics and Land Patterns(mm)



A=12.90m/m Max; B=14.00m/m Max; C=5.00m/m Max.; D=refer Note.7; E=2.20m/m Ref.

Specification

P/N	L	RDC	RDC	Isat	Irms
	(µH)	(mΩ) Typical	(mΩ)Max	(A)	(A)
EPI13050Q1-R10M	0.10±20%	0.53	0.60	118	55
EPI13050Q1-R22M	0.22±20%	0.64	0.80	110	51
EPI13050Q1-R33M	0.33±20%	0.85	1.10	80	42
EPI13050Q1-R47M	0.47±20%	1.10	1.30	65	38
EPI13050Q1-R56M	0.56±20%	1.30	1.50	55	36
EPI13050Q1-R68M	0.68±20%	1.50	1.70	54	34
EPI13050Q1-R82M	0.82±20%	2.00	2.30	53	31
EPI13050Q1-1R0M	1.0±20%	2.10	2.50	50	29
EPI13050Q1-1R5M	1.5±20%	3.40	4.10	48	23
EPI13050Q1-2R2M	2.2±20%	4.60	5.50	32	20
EPI13050Q1-3R3M	3.3±20%	7.70	9.20	32	15
EPI13050Q1-4R7M	4.7±20%	12.8	15.0	27	12
EPI13050Q1-5R6M	5.6±20%	14.0	16.5	22	11.5
EPI13050Q1-6R8M	6.8±20%	15.4	18.5	21	11
EPI13050Q1-8R2M	8.2±20%	18.9	22.5	18	9.5
EPI13050Q1-100M	10±20%	21.4	25.5	16	9.0
EPI13050-150M	15±20%	32.0	38.0	11	6.5
EPI13050-220M	22±20%	62.5	68.0	10	4.0



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Specification

P/N	L	RDC	RDC	Isat	Irms
	(µH)	(mΩ) Typ.	(mΩ) Max	(A)	(A)
EPI13050-330M	33±20%	68.0	88.0	7.5	3.5
EPI13050-470M	47±20%	145	268	6.0	3.0
EPI13050-680M	68±20%	210	255	5.0	2.8

Note1. Measurement frequency of Inductance value: at 100KHz

Note2. Measurement ambient temperature of L, DCR and IDC: at 25°C

Note3. Isat: DC current at which the inductance drops 20%(typ) from its value without current

Note4. Irms: Average current for 40°C temperature rise from 25°C ambient(typical)

Note5. Inductance tolerance: M: ±20%

Note6. Packaging: Taping; Quantity: 250 Piece/reel

Note7. D Dimension range: R10~R82, D=4.0±0.5mm; 1R0~R82, D=3.0±0.5mm; 3R3~100M, D=4.7±0.3 mm



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GENERAL CHARACTERISTICS

- 1. Operating temperature range: -55 TO + 125°C (Includes temperature when the coil is heated)
- 2. High temperature exposure(storage) refer MIL-STD-202 Method 108: 1000 hrs at rated operating temperature(e.g. 125℃). Part can be stored for 1000 hrs @125℃. Unpowered. Measurement at 24±4 hours after test conclusion.
- 3. Temperature cycling refer JESD22 Method JA-104: 1000 cycles(-55 TO + 125°C). Measurement at 24±4 hours after test conclusion. 30 min maximum dwell time at each temp. extreme. 1 min. maximum transition time.
- 4. Biased Humidity refer MIL-STD-202 Method 103: 1000 hours 85℃/85%RH. Unpowered. Measurement at 24±4 hours after test conclusion.
- 5. Operational Life refer MIL-PRF-27: 1000 hrs. at 125 ℃ tested. Measurement at 24±4 hours after test conclusion.
- 6. External Visual refer MIL-STD-883 Method 2009: Inspect device construction, marking and workmanship.
- 7. Physical Dimension refer JESD22 Method JB-100: Verify physical dimensions to the applicable device detail specification.
- Resistance to Solvents refer MIL-STD-202 Method 215: Add aqueous wash chemical OKEM clean or equivalent.
- 9. Mechanical Shock refer MIL-STD-202 Method 213: Figure 1 of Method 213. Condition C.
- 10. Vibration refer MIL-STD-202 Method 204: 5g;s for 20 minutes, 12 cycles each of 3 orientations. Test from 10-2000 Hz.
- 11. Resistance to soldering Heat refer MIL-STD-202 Method 210: Condition B No pre-heat of samples. Single wave solder-procedure 2 for SMD and procedure 1 for leaded with solder within 1.5mm of device body.
- 12. ESD refer AEC-Q200-002 or ISO/DIS 10605: Direct contact discharge 2kV.
- 13. Solderability refer J-STD-002: For both Leaded & SMD. Magnification 50X. Conditions: Leaded, Method A@235℃, category 3; SMD, a)Method B, 4hrs@125℃ dry heat @235℃, b)Method B@215℃ category 3., c)Method D category 3@260℃
- 14. Electrical Characterization refer spec: Show Min, Max Mean and Standard deviation at room from Min and Max temperature.
- 15. Flammability refer UL-94: V-0 or V-1 Acceptable.
- 16. Board Flex refer AEC-Q200-005: 60 sec minimum holding time.
- 17. Terminal Strength(SMD) refer AEC-Q200-006
- 18. Reflow profile recommend:

Lead-free heat endurance test

T(°C)
300
250
265° Peak
200
150
100

Lead-free the recommended reflow condition

